Safety Data Sheet

Prepared in Accordance with HCS 29 C.F.R. 1910.1200



01/05/2023

1. Identification of the Substance/Mixture and the Company/Undertaking

1.1 Product Identifier 9140B0 Revision Date: 03/06/2024

Product Name: EPOPLEX LS60 HARDENER

PART B

1.2 Relevant identified uses of the

substance or mixture and uses

advised against

Hardener for 2 components coatings - Industrial use. For use by appropriately trained

Supersedes Date:

applicators. Advised against: others than recommended

1.3 Details of the supplier of the safety data sheet

Manufacturer: EPOPLEX, A DIVISION OF STONCOR GROUP, INC

1000 EAST PARK AVENUE MAPLE SHADE, NJ 08052

+1 856 7797500 (US)

Datasheet Produced by: ehs@stonhard.com

1.4 Emergency telephone number: +1 703-741-5970 - North America

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+44 20 3885 0382 - Middle East, Eastern Europe, Western Europe, and Africa

+65 3163 8374 - Asia, South Asia, And Oceania

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Dermal, category 4
Acute Toxicity, Oral, category 4
Hazardous to the aquatic environment, Acute, category 1
Hazardous to the aquatic environment, Chronic, category 1
Reproductive Toxicity, category 2
Skin Corrosion, category 1
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

Diethylenetriamine, 2-piperazin-1-ylethylamine, PHENOL, 4,4'-(1-METHYLETHYLIDENE) BIS-, POLYMER WITH (CHLOROMETHYL) OXIRANE, 4-nonylphenol, branched

HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Acute Toxicity, Dermal, category 4	H312	Harmful in contact with skin.
Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Reproductive Toxicity, category 2	H361	Suspected of damaging fertility or the unborn child.
Hazardous to the aquatic environment, Acute, category 1	H400	Very toxic to aquatic life.
Hazardous to the aquatic environment, Chronic, category 1	H410	Very toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P270	Do no eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/
	face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P352	Wash with plenty of soap and water.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients					
Name According to EEC	EINEC No.	CAS-No.	<u>%</u>	Classifications	
2-piperazin-1- ylethylamine	205-411-0	140-31-8	25 - <50	H311-314-317-412	Acute Tox. 3 Dermal, Aquatic Chronic 3, Skin Corr. 1, Skin Sens. 1
4-nonylphenol, branched	284-325-5	84852-15-3	25 - <50	H302-314-361-400-4 10	Acute Tox. 4 Oral, Aquatic Acute 1, Aquatic Chronic 1, Repr. 2, Skin Corr. 1
PHENOL, 4,4'-(1- METHYLETHYLIDENE) BIS-, POLYMER WITH (CHLOROMETHYL) OXIRANE	500-033-5	25068-38-6	10 - <25	H315-317-319-335-4 11	Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1, STOT SE 3 RTI
Diethylenetriamine	203-865-4	111-40-0	0.1 - <1.0	H302-312-314-317-3 31	Acute Tox. 3 Inhalation, Acute Tox. 4 Dermal, Acute Tox. 4 Oral, Skin Corr. 1B, Skin Sens. 1

CAS-No. M-Factors

140-31-8 84852-15-3 25068-38-6 111-40-0

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.

AFTER INHALATION: Move to fresh air. Consult a physician after significant exposure.

AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Causes severe burns. Harmful in contact with skin and if swallowed. Irritating to eyes and respiratory system.

4.3 Indication of any immediate medical attention and special treatment needed

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. High volume water jet. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING: Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Do not breathe vapours or spray mist.

PROTECTION AND HYGIENE MEASURES: Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.

STORAGE CONDITIONS: Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits

(US)

<u>Name</u>	CAS-No.	ACGIH TWA	ACGIH STEL	ACGIH Ceiling
2-piperazin-1-ylethylamine	140-31-8			

4-nonylphenol, branched 84852-15-3

PHENOL, 4,4'-(1- 25068-38-6

METHYLETHYLIDENE) BIS-,

POLYMER WITH (CHLOROMETHYL)

OXIRANE

Diethylenetriamine 111-40-0 1 PPM

Name CAS-No. OSHA PEL OSHA STEL

2-piperazin-1-ylethylamine 140-31-8

4-nonylphenol, branched 84852-15-3

PHENOL, 4,4'-(1- 25068-38-6

METHYLETHYLIDENE) BIS-,

POLYMER WITH (CHLOROMETHYL)

OXIRANE

Diethylenetriamine 111-40-0 4 MGM3, 1 PPM

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

Odor threshold

RESPIRATORY PROTECTION: Respirator with filter for organic vapor.

EYE PROTECTION: Safety glasses.

HAND PROTECTION: Impervious gloves. Long sleeved clothing. Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined

Not determined

areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance: Not determined

Physical State Not determined

Odor Not determined

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pH Not determined

Melting point / freezing point (°C) Not determined

Boiling point/range (°C) 220 - N.D.

Flash Point, (°F / °C) >240F / >116C

Evaporation rate Not determined

Flammability (solid, gas) Not determined

Upper/lower flammability or explosive

limits

Vapour Pressure Not determined

Vapour density Not determined

Relative density Not determined

Solubility in / Miscibility with water Not determined

Partition coefficient: n-octanol/water Not determined

Auto-ignition temperature (°C)

Not determined

Decomposition temperature (°C)

Not determined

Viscosity Not determined

Explosive properties Not determined

Oxidising properties

Not determined

9.2 Other information

 VOC Content g/l:
 5.0

 Specific Gravity (g/cm3)
 4.029

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur.

10.4 Conditions to avoid

Direct sources of heat.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information Inhalation LC50: No information

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50	Gas LC50	Dust/Mist LC50
140-31-8	2-piperazin-1-ylethylamine	2108 mg/kg, oral, rat	866 mg/kg rabbit		0.000	0.000
84852-15-3	4-nonylphenol, branched	580 mg/kg oral rat	2,031 mg/kg, rabbit		0.000	0.000
25068-38-6	PHENOL, 4,4'-(1- METHYLETHYLIDENE) BIS-, POLYMER WITH (CHLOROMETHYL) OXIRANE	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
111-40-0	Diethylenetriamine	1080 mg/kg, oral, rat	1090 mg/kg	10 mg/L / 1 hour, inh, rat	0.000	0.000

Additional Information:

This product is classified as a "Reproductive Toxicity - Category 2" due to containing a substance classified as a reproductive toxin via ingestion / oral exposure route only. Normal product application methods by trained crew members would not present a risk of oral exposure or ingestion.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia):No informationIC50 72hr (Algae):No informationLC50 96hr (fish):No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential: No information

12.4 Mobility in soil: No information

12.5 Results of PBT and vPvB The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

assessment:

12.6 Other adverse effects: No information

CAS-No.	<u>Chemical Name</u>	EC50 48hr	IC50 72hr	LC50 96hr
140-31-8	2-piperazin-1-ylethylamine	58 mg/l	>1000 mg/L	2190 mg/l
84852-15-3	4-nonylphenol, branched	.035 mg/L	.0563 mg/L	.1383 mg/l
25068-38-6	PHENOL, 4,4'-(1-METHYLETHYLIDENE) BIS-, POLYMER WITH (CHLOROMETHYL) OXIRANE	1.8 mg/l	No information	1.3 mg/L
111-40-0	Diethylenetriamine	780 mg/l	No information	430 mg/l

13. Disposal Considerations

13.1 WASTE TREATMENT METHODS: If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1	UN number	Not applicable
14.2	UN proper shipping name	No Information
	Technical name	Not applicable
14.3	Transport hazard class(es)	Not applicable
	Subsidiary shipping hazard	Not applicable
14.4	Packing group	Not applicable
14.5	Environmental hazards	Not applicable
14.6	Special precautions for user	Not applicable
	EmS-No.:	Not applicable
14.7	Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u> <u>CAS-No.</u> <u>%</u>

4-nonylphenol, branched 84852-15-3 39

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. Clean Air Act:

EPA Coating Category: TRAFFIC MARKING COATINGS

EPA VOC Content Limit (g/l): 150
Product VOC Content (g/l) 5.0

Thinning Recommendations: The coating is to be applied without thinning.

Application Recommendations: FOR PROFESSIONAL USE ONLY.

U.S. State Regulations: As follows -

New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

No NJ Right-To-Know components exist in this product.

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

California Proposition 65:

No Proposition 65 Chemicals exist in this product.

^{*} As per the federal EPA definition for coating categories in 40 CFR 59.401.

^{**} Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

International Regulations: As follows -

* Canadian DSL:

All chemical ingredients included on inventory or exempt.

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

Harmful if swallowed.
Toxic in contact with skin.
Harmful in contact with skin.
Causes severe skin burns and eye damage.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Toxic if inhaled.
May cause respiratory irritation.
Suspected of damaging fertility or the unborn child.
Very toxic to aquatic life.
Very toxic to aquatic life with long lasting effects.
Toxic to aquatic life with long lasting effects.
Harmful to aquatic life with long lasting effects.

Reasons for revision

Substance and/or Product Properties Changed in Section(s):

- 02 Hazard Identification
- 03 Composition/Information On Ingredients
- 09 Physical and Chemical Properties
- 15 Regulatory Information Substance Chemical Name Changed

Revision Statement(s) Changed

This Safety Data Sheet (SDS) has been revised to meet updated national hazard communication standards which have adopted the provisions of the UN GHS system. There have been both formatting and content changes based on the GHS classification (if applicable), Please review each section of the SDS for specific changes.

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP Classification, Labeling & Packaging Regulation

EC European Commission
EU European Union
US United States

CAS Chemical Abstract Service

EINECS European Inventory of Existing Chemical Substances

REACH Registration, Evaluation, Authorization of Chemicals Regulation

GHS Globally Harmonized System of Classification and Labeling of Chemicals

LTEL Long term exposure limit
STEL Short term exposure limit
OEL Occupational exposure limit

ppm Parts per million
mg/m3 Milligrams per cubic meter
TLV Threshold Limit Value

ACGIH American Conference of Governmental Industrial Hygienists

OSHA Occupational Safety & Health Administration

PEL Permissible Exposure Limits
VOC Volatile organic compounds

g/l Grams per liter

mg/kg Milligrams per kilogram

N/A Not applicable LD50 Lethal dose at 50%

LC50 Lethal concentration at 50%

EC50 Half maximal effective concentration
IC50 Half maximal inhibitory concentration
PBT Persistent bioaccumulative toxic chemical
vPvB Very persistent and very bioaccumulative

EEC European Economic Community

ADR International Transport of Dangerous Goods by Road RID International Transport of Dangerous Goods by Rail

UN United Nations

IMDG International Maritime Dangerous Goods Code
IATA International Air Transport Association

MARPOL International Convention for the Prevention of Pollution From Ships, 1973 as

modified by the Protocol of 1978

IBC International Bulk Container
RTI Respiratory Tract Irritation

NE Narcotic Effects

IMO International Maritime Organization

Note P: The classification as a carcinogen or mutagen need not apply; the substance

contains less than 0,1 % w/w benzene

Note 10: The classification as a carcinogen by inhalation applies only to mixtures in

powder form containing 1 % or more of titanium dioxide which is in the form of

or incorporated in particles with aerodynamic diameter ≤ 10 μm.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.